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REV.	DATE:	OPERATOR:	CHANGE DESCRIPTION:							ROUGHNESS VALUES COMPARISON				NOT DIMENSIONED	
<i>DIMENSIONS WITHOUT SPECIFIED TOLERANCE UNI EN ISO 22768-1</i>															
<i>DIMENSION (mm)</i>	<i>> 0 To 6</i>	<i>> 6 To 30</i>	<i>> 30 To 120</i>	<i>> 120 To 315</i>	<i>> 315 To 1000</i>	<i>> 1000 To 2000</i>	<i>> 2000 To 4000</i>	<i>> 4000</i>	$\sqrt{\text{---}} = \checkmark$	$\nabla = \frac{12.5}{3.2} \frac{\text{MAX}}{\text{MIN}}$	$\nabla \nabla = \frac{3.2}{1.6} \frac{\text{MAX}}{\text{MIN}}$	$\nabla \nabla \nabla = \frac{0.8}{0.2}$	<i>ROUNDED EDGES R1</i>		
<i>MEDIUM</i>	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3				$\nabla \nabla \nabla \nabla = \frac{0.2}{0.1}$	<i>CHAMFER EDGES 1x45°</i>		
<i>DESCRIPTION:</i> SERRATURA A MOLLA PER SERRANDINA CON CHIAVE IN PLASTICA SNODATA E A1003										<i>NOTE:</i> * Processing not required by the customer Lavorazione non richiesta dal cliente					
		<i>MATERIAL:</i> ZAMA				<i>SURFACE TREATMENT:</i>				<i>COD CUSTOMER:</i>					
<i>DESIGNER:</i> LORENZO		<i>DATE:</i> 04/03/2025		<i>SCALE:</i> 1:1		<i>ITEM NUMBER:</i> 202 PHCKD+A1003				<i>DRAWING NUMBER:</i> 004840-0					
<i>Sede - Crevalcore (BO)</i> STM srl - Via dell'Artigianato 680				<i>Tel. +39 051 983344</i> info@stmitaly.it				<i>Fax. +39 051 982844</i> www.stmitaly.it				<i>G:\QS_RETE\DB\020\070\</i>			
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